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Sportster #2 drive gear installation

To install a new #2 drive gear on a 91-99 or 2000-up Sportster, the diagram below shows the correct timing relationship between the ignition drive slot and the pinion timing mark on the #2 drive gear.

The old gear can be pressed off using a small hydraulic press and a 5/8 socket. The new gear can then be pressed on with timing aligned as shown.

